

Material: ASTM A297 Grade HF

Standard Specification for Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat Resistant for General Application

Group: Ferrous Stainless Steel Alloys

Sub Group: ASTM A297/ A297M Steel Castings, Iron-Chromium and Iron-Chromium-Nickel, Heat Resistant for General Application

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade

Belongs to the Industry: Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 - 0.400	As - Cast	
Silicon	Si %	2.000 max.		
Manganese	Mn %	2.000 max.		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	18.000 - 23.000		
Nickel	Ni %	8.000 - 12.000		
Molybdenum	Mo %	0.500 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		
			Mechanical Properties	
			Tensile Strength in Mpa	485 min.
			Yield Strength in Mpa	240 min.
			Elongation in %	25 min.
			Reduction of Area in %	-
			Hardness in BHN	-
			Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J92603	UNS	USA	Casting
1.4826	DIN	Germany	Casting
SCH 12	JIS	Japan	Casting
G X 30 CrNi 20-10	UNI	Italy	Casting
AM-X 30 CrNi 20-10	UNE	Spain	Casting
422934	CSN	Czech Republic	Casting
G X 40 CrNiSi 22-9	DIN	Germany	Casting

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Customer Care: +91-99090 45075 Email: info@icastllp.com